



# Use of innovative technology to manage impacts in a sensitive environment

**Samantha Jarvis**  
Woodside Energy Ltd.

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# Overview

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3. **Approvals, stakeholder consultation and impact assessment**
4. **Torosa-6 documentary**
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# Browse background

**Location:** ~ 425km north of Broome, Western Australia

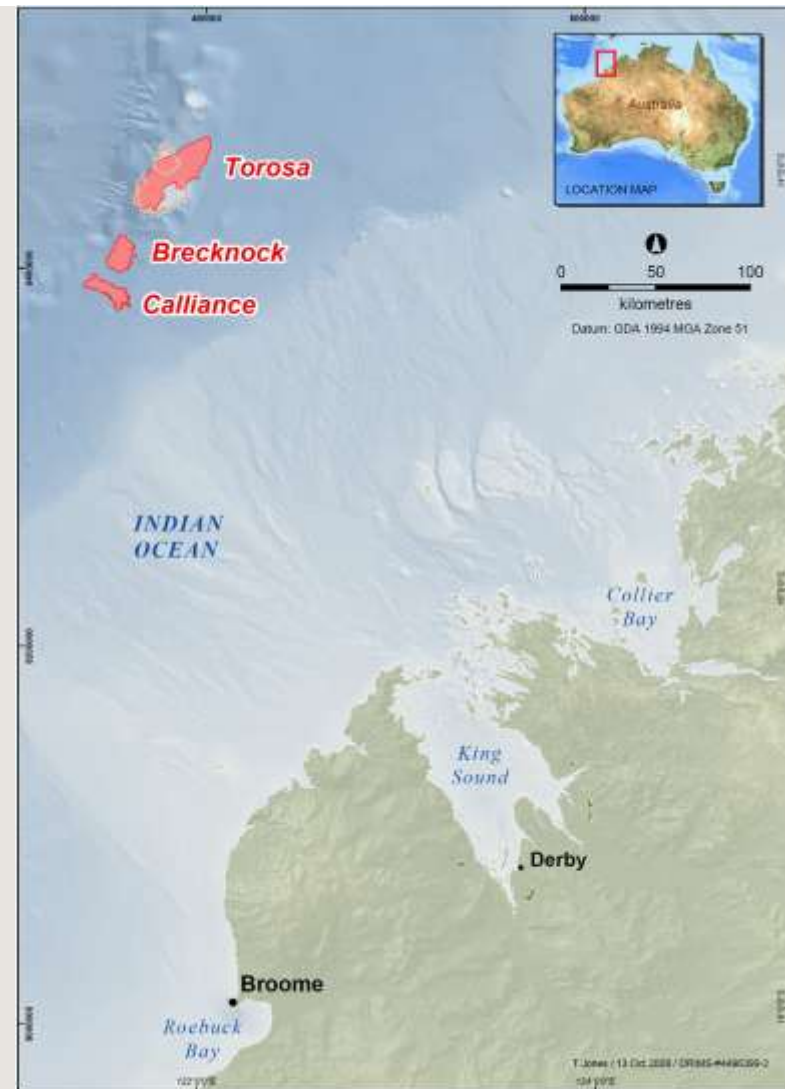
**3 gas fields in water depths up to 600m:**

- Torosa (1971)
- Brecknock (1979)
- Calliance (2000)

**Gas fields contain:**

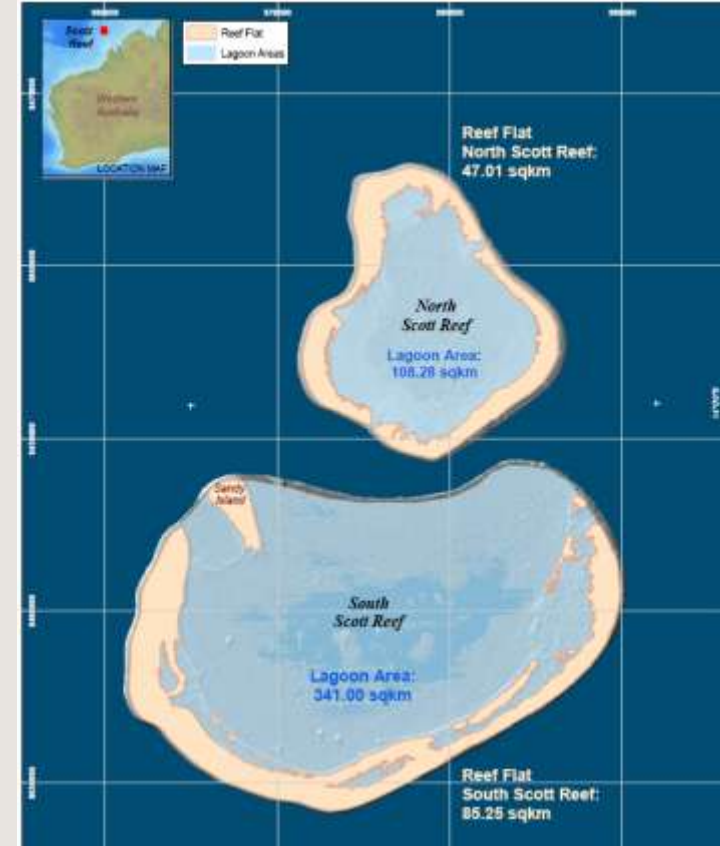
- Gas ~ 14 Tcf of gas (resource est. 1 Feb 2009)
- Condensate ~ 370 million barrels

The proposed development is a joint venture involving Woodside (operator) with BHP Billiton, BP, Chevron and Shell.



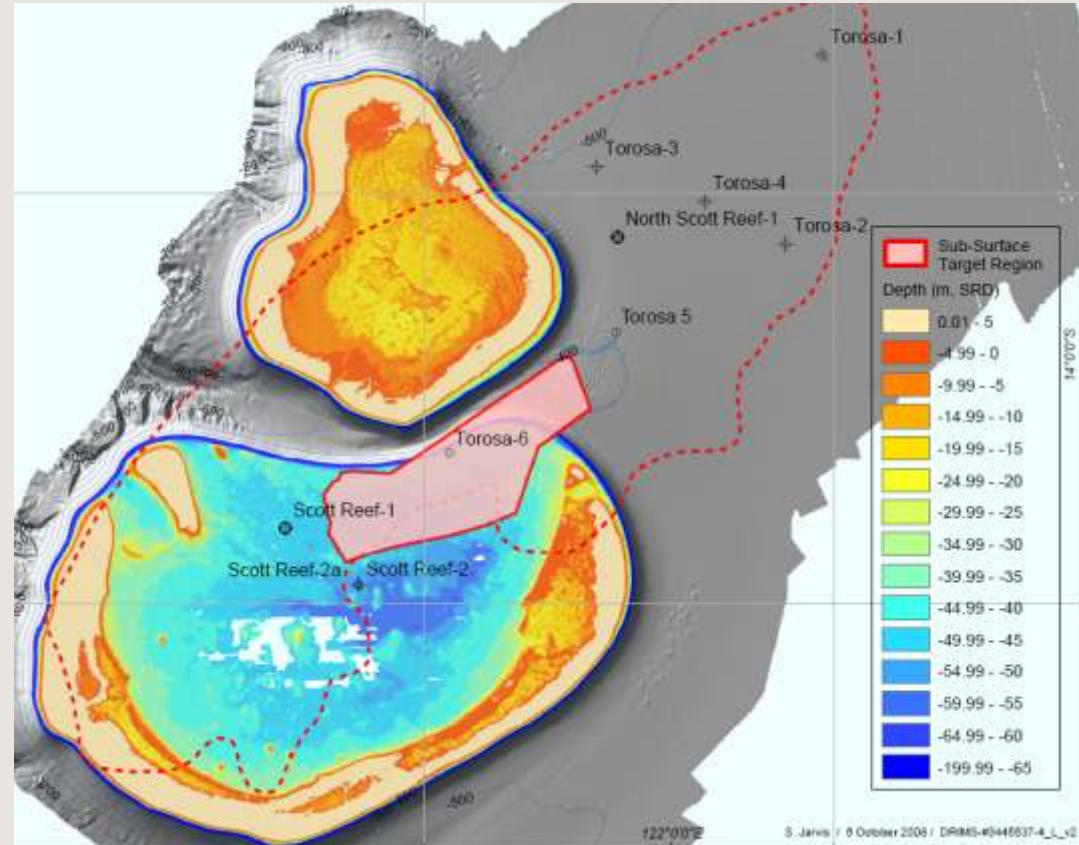
# Scott Reef

- Scott Reef is a large emergent coral reef on the outer edge of the continental shelf.
- High biodiversity values.
- Listed place on the Commonwealth Heritage List.
- Sandy Islet is a turtle nesting site.
- Dolphin and whales travel through area.
- Traditional Indonesian fishing for trepang and trochus permitted.



# Appraisal objectives

- Approximately half the area of the Torosa gas field is beneath Scott Reef.
- Torosa North has been extensively appraised.
- Based on previous appraisal information a sub-surface target region was identified.





# Impact assessment & regulatory approvals

- Approval required via under the EPBC Act and Offshore Petroleum Act.
- Significant stakeholder involvement via two stakeholder roundtables.
- Comprehensive impact assessment submitted with referral detailing predicted impacts and mitigations.
- Resulted in not controlled action.



# Feasible rig options



## 1. Dynamically positioned rig

- Lagoon and channel water depths too shallow for rig to maintain position.



## 2. Moored semi-submersible

- Anchor spread would not fit within channel.
- Anchor footprint in lagoon relatively large.



## 3. Jack-up

- Anchor footprint in lagoon minimal footprint.



# Environmental mitigations

**The objective for the Torosa-6 well was to drill the well with the smallest possible environmental footprint.**

The key environmental mitigations undertaken were:

- Undertaking a seabed survey to identify a well location away from coral habitats.
- Containing all cuttings, muds, cement returns and pit cleaning fluids.
- Management of invasive marine species.
- Monitoring waste water discharges while drilling.







# Torosa-6 documentary

## Torosa-6 Video

# Invasive marine species (IMS)

- Comprehensive risk assessment process to identify vessels/rigs with potential for introduction of IMS.
- Risk assessment identified the rig and three support vessels as high risk.
- For high risk vessels/rig an inspection by an experienced IMS specialist was required to identify if IMS present.
- Pre-inspection of rig undertaken while in transit with legs and top of spud cans accessible.
- Final inspections, rig and two vessels had no IMS, one vessel had IMS and had to be replaced with another vessel.



# Monitoring program

- A comprehensive monitoring program was designed and implemented.
- The aim of the program was to compare actual impacts to predicted and modeled impacts.
- Post seabed survey results being analysed but initial results show no impacts outside of the rig footprint area.
- Monitoring of waste water discharges detected no impact at 50 m from the discharge point.
- Light monitoring showed no light recorded from the rig at Sandy Islet.
- Monitoring results are applicable to other wells and to the full field development.



# Conclusions

The Torosa-6 well was successfully drilled with the following significant achievements:

- Appraisal objectives met.
- World first application of riser less mud recovery from a jack-up rig.
- Woodside first application of cuttings collection and containment system.
- No impact to water quality at the location.
- Minimal footprint of less than 500 m<sup>2</sup>.



# Acknowledgements

**Premium Drilling:** Wilcraft rig operator

**Baker Hughes Drilling Fluids:**  
Supplier and operator of cuttings  
containment, slurrification and transport  
system

**AGR Group:** Supplier and operator of  
riserless mud recovery system

**Marine Operations Contractors:**

Go Offshore

Tidewater Marine

Offshore Marine Services

**SKM/ERM:** Woodside environmental  
alliance contracting partner

